



## **A CASE HISTORY: The Elimination of H2S from Production Wastewater**

The management of H<sub>2</sub>S in the gas and oil exploration is becoming a greater challenge. Recent issues have escalated in the Bakken's over the transport of fresh crude oil with increasing levels of H<sub>2</sub>S present has sent the industry scrambling for new treatments of this harmful gas.

Hydrogen sulphide is a colorless, flammable and extremely hazardous gas formed by the breakdown of organic matter in the absence of oxygen, and is the most commonly occurring impurity in oil and especially gas fields. It is immediately dangerous to life and health at concentrations above 100 parts per million (ppm).



3 Tier Technologies has identified that its unique Organic Bio-Polymer based products may have the solution to this problem and sought an industry partner to explore a solution. 3 Tier in partnership with their Utah based solutions partner, Pure Processors LLC, worked with a regional waste water hauler with production water exhibiting H<sub>2</sub>S in excess of 800 PPM. 3 Tier has industry experience in the management of H<sub>2</sub>S with its international methane production companies and has proven its product performance in this industry for years.

### **Product Trial Outline:**

A 300 barrel sample of production wastewater was collected and held in an empty storage tank. The tank was circulated and an H<sub>2</sub>S measurement was taken after the tank was allowed to settle. Initial reading for the tank was H<sub>2</sub>S 800ppm, ORP -385, and pH at 7.8.

The tank was treated with Bio-Regen Bio-Cat Booster, an advanced non-bacterial, Organic Bio-Polymer/Enzyme product at a rate of 1 (one) gallon concentrate per 100 (one hundred) barrels of production water. The tank was circulated for 20 minutes and left to rest. ORP reading immediately after mixing were -330 which was a 55 point or 15% improvement in ORP.

After three hours, the water was again sampled and the H<sub>2</sub>S dropped to 400ppm, ORP improved to -320 and pH remained relatively stable at 7.5. Another tank sample was pulled after 12 hours and the readings were H<sub>2</sub>S 180ppm, a 78% reduction, ORP -280, a 27% improvement, and pH remained stable.

Due to travel, a barrel sample was removed from the main tank and held for twelve days and re-sampled at that time. The testing after a total of thirteen days were H<sub>2</sub>S at 0ppm, a 100% reduction, ORP at +165, a 143% improvement and at a level unable to produce further H<sub>2</sub>S.

This treatment not only demonstrated the products ability to rapidly reduce H<sub>2</sub>S for production sites, it also demonstrated the valuable chemistry the product provides in reversing ORP and moving the levels into a stable, non-H<sub>2</sub>S producing, environment. Additional testing is now being done on the products ability to manage H<sub>2</sub>S directly in crude oil. More to follow.

